

Phone: (651) 263-4305

7600 River Rd Inver Grove Heights, MN 55076

Invoice #: 158

FAX:

Estimate #: 76

Email:

Sampsonracingengines@gmail.com

Web:

Date In: **12/30/2020**Date Out: **09/03/2021**Status: **PAID**

Service Writer:

Technician:

PO Number:

First Name: **JAY**

Address:

Vehicle Year:

Last Name: **OLSEN**

City:

Vehicle Make: **FORD**Main Phone #: **(612) 710-7353**State: **MN**Vehicle Model: **ALUMINATOR**

Alt Phone #:

Postal Code:

Engine Size: **4.6 DOHC**

Company:

Shipping Address:

Mileage:

Email:

**JAYSOUTHSIDE612@GMAIL.COM**

Shipping City:

Vin Code:

Resale Number:

Shipping State:

License Number:

Account #:

Shipping Postal Code:

Payment Term: **Due on Receipt**Parts: **\$1694.90**Labor: **\$3830.00**Revised Total: **\$5806.26**

Original Estimate:

Authorized By:

Authorized Date/Time:

Phone # Called:

Called By:

Payment Type:

Payment Auth #:

Authorized Reason:

| PART DESCRIPTION   | QTY | SALE PRICE | PART COST | LABOR NAME  | LABOR HRS. | LABOR COST |
|--|-----|------------|-----------|---|------------|------------|
| CP BULLET POWER ADDER PISTONS, 10.3:1 COMPRESSION RATIO, SEMI CUSTOM IN .005 OVER IF POSSIBLE, CALL CP, GUESS ON PRICE FOR NOW | 1   | \$874.50   | \$874.50  | OUTSOURCE GRIND CRANK 10/10 & NITRIDE   | 4.10       | \$410.00   |
|  |     |            |           | OUTSOURCE CYLINDER HEAD PORT WORK   | 10.00      | \$1000.00  |
| ACL RACE ROD BEARINGS  | 1   | \$93.00    | \$93.00   | BLK-19 STRIP PLUGS & CAM BEARINGS/PREP/CLEAN BLOCK - BLK-19   | 1.25       | \$125.00   |
| ACL RACE MAIN BEARINGS   | 1   | \$94.90    | \$94.90   | BLK-20 BASIC BLOCK MACHINE PACKAGE: DECK, HONE .005 WITH TORQUE PLATES/STUDS, RINSE, HONE, FINAL WASH BLOCK - WITH CUT CAPS, ALIGN HONE MAINS WITH ARP FASTENERS, 3 TORQUE CYCLES, HONE MAINS WITH HEADS TORQUED ON TO SIMULATE FINAL BLOCK STRESSED CONDITION.   | 8.70       | \$870.00   |
| MOLNAR POWER ADDER RODS  | 1   | \$632.50   | \$632.50  | CH-19-DISASSEMBLE V8 ALUMINUM CYLINDER HEAD, CHECK GUIDES, SEATS AND VALVES FOR DAMAGE, CLEAN HEAD. GRIND VALVE, SEATS & TIPS. POLISH VALVE STEMS. LAP VALVES. SET STEM HEIGHTS. SURFACE, RINSE AND REASSEMBLE. HYDRAULIC AND PUCK ADJUSTMENT. NO PRESSURE TEST. - LEVEL 1-4 VALVES PER CYLINDER HYDRAULIC. | 6.50       | \$650.00   |
| <b>SUBTOTAL</b>  |     |            | \$1694.90 | ENG-13 TORQUE ALL MAIN/ROD BEARINGS INTO HOUSING BORES, MIC CRANK, MEASURE AND RECORD CLEARANCE, ADJUST IF NEEDED   | 1.50       | \$150.00   |
|  |     |            |           | GAP RINGS, DETAIL, DEBUR, WASH, INSTALL ON PISTONS  | 1.75       | \$175.00   |
|  |     |            |           | WRIST PIN FIT ON RODS AND PISTONS, HONE FOR PROPER CLEARANCE  | 1.00       | \$100.00   |
|  |     |            |           | HANG PISTONS ON RODS AND CHECK STRAIGHTNESS WITH SUNNEN FIXTURE, IF STRAIGHTENING NEEDED ADD TIME   | 1.00       | \$100.00   |
|  |     |            |           | BAL-02-BALANCE JOB COMPLETE WITH SETUP. - 8 CYLINDER.   | 2.50       | \$250.00   |
|  |     |            |           | <b>SUBTOTAL</b>   |            | \$3830.00  |

\*All Parts New Unless Otherwise Specified\*

**NOTES:**

12/30/2020 -  
5.933 ROD. JAY HAS SPRINGS AND SEALS

**DEPOSITS:**

12/30/2020 - \$2500.00 - Paypal  
09/03/2021 - \$3306.26 - Paypal

|                    |                  |
|--------------------|------------------|
| PART(S) TOTAL:     | \$1694.90        |
| LABOR TOTAL:       | \$3830.00        |
| WASTE DISPOSAL:    | \$0.00           |
| SHOP SUPPLIES:     | \$150.00         |
| SUBTOTAL:          | \$5674.90        |
| TAX:               | \$131.36         |
| SHIPPING:          | \$0.00           |
| DEPOSIT:           | \$5806.26        |
| <b>TOTAL:</b>      | <b>\$5806.26</b> |
| <b>AMOUNT DUE:</b> | <b>\$0.00</b>    |

I acknowledge notice and oral approval if there is an increase in the original estimated price. Storage: Any part or service not picked up 7 days after completion will be charged storage at the rate of \$15.00 per day. Any part or service not picked up after 30 days will be considered abandoned and will be sold for the amount due on the invoice in accordance with MN state law. After 30 days of non payment the parts will incur a fee of \$15 per day or 10% of the amount due on the invoice whichever is greater, with a reoccurring storage/late payment fee every 30 days, until the parts are paid for and/or sold. I hereby authorize the above work to be done along with the necessary materials. An express mechanics lien is acknowledged on the above vehicle or parts to secure the amount of repairs thereto. I understand that all service/repair work performed has a 90 day or 4,000 mile warranty only. No labor warranty on all services, engines, or parts unless specified. No warranty on race engines or parts. There will be a 20% restocking fee of all parts returned.

SIGNATURE: